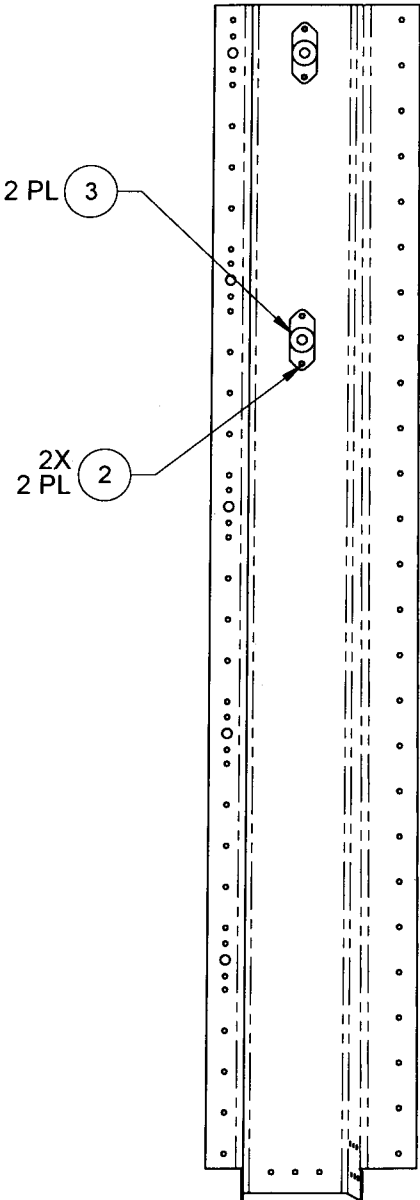
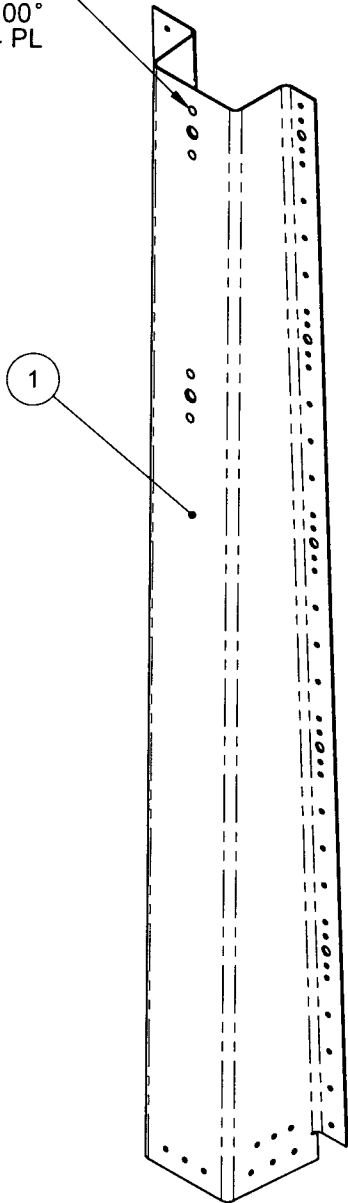


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4496-041	UPPER DOOR CHANNEL ASSY (LH)
1	1	D4496-1	UPPER DOOR CHANNEL
2	4	MS20426AD3-4	RIVET, CSK
3	2	MS21059L4K	NUTPLATE

DIMPLE ITEM 1 FOR RIVETS
Ø0.179 X 100°
4 PL

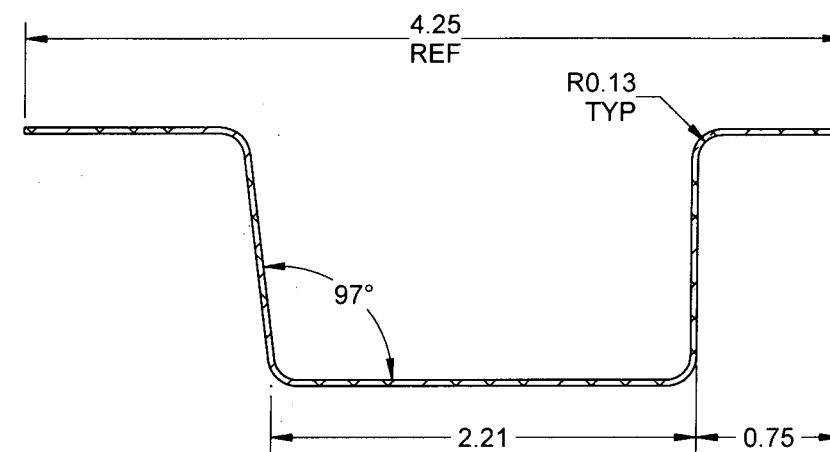
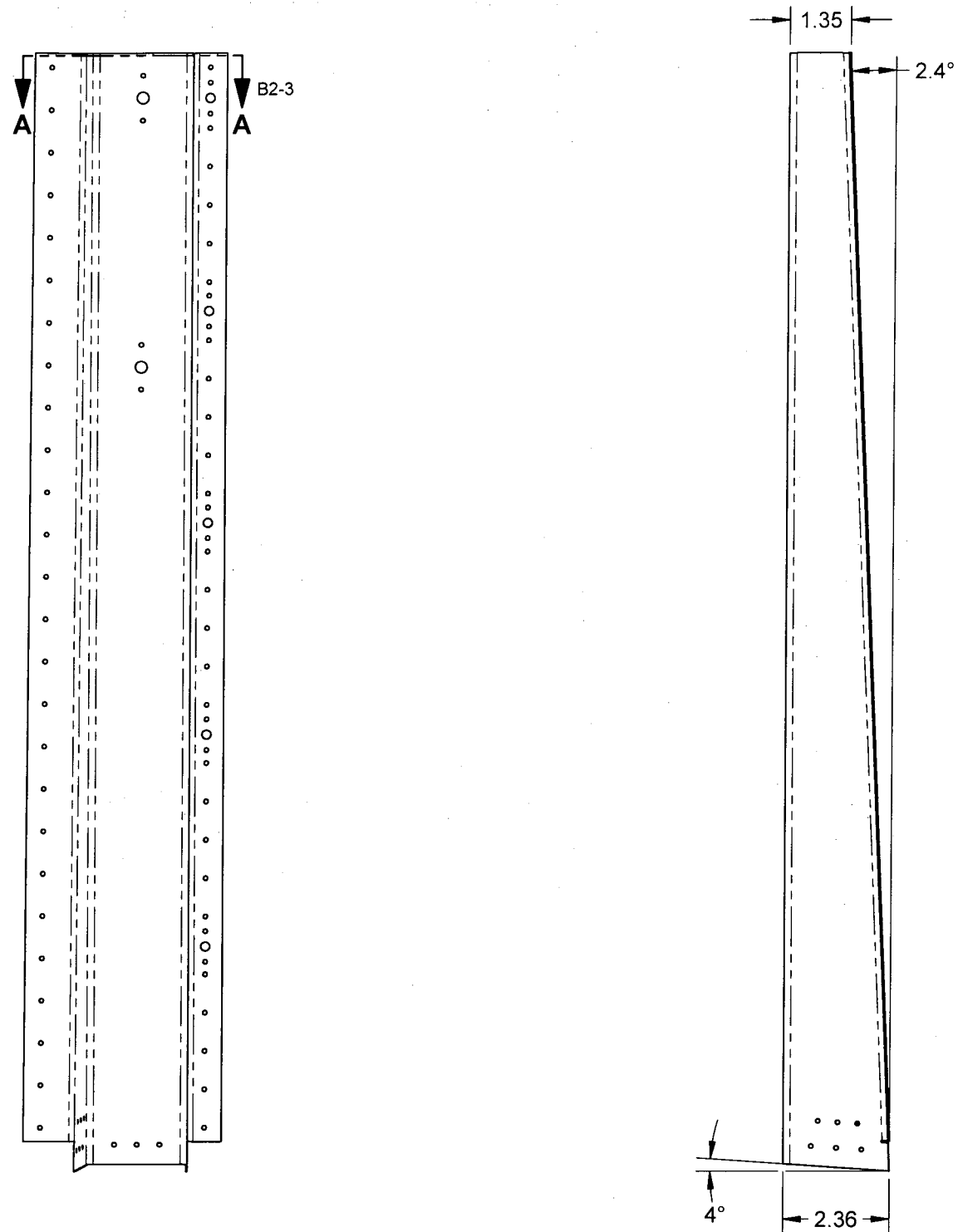


D4496-041 UPPER DOOR CHANNEL ASSY (LH)

RELEASED
2012-11-29
MP

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.61 lbs

C	ADD RH PARTS -042/-2, Ø0.201 WAS Ø0.194 (A6-5)	CP	12.09.27
B	GENERAL REDESIGN, ADDED PRIMER NOTE	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	<i>AJS</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>AS</i>	D4496	SHEET 1 OF 5
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	UPPER DOOR CHANNEL ASSY	NTS
DATE	12.09.27	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



SECTION A-A D7-3

RELEASED
2012-11-29
MP

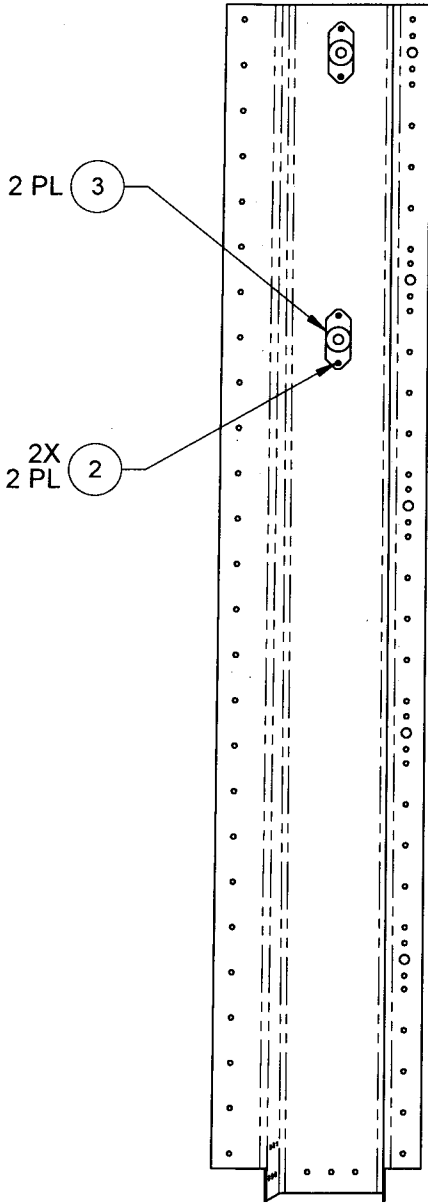
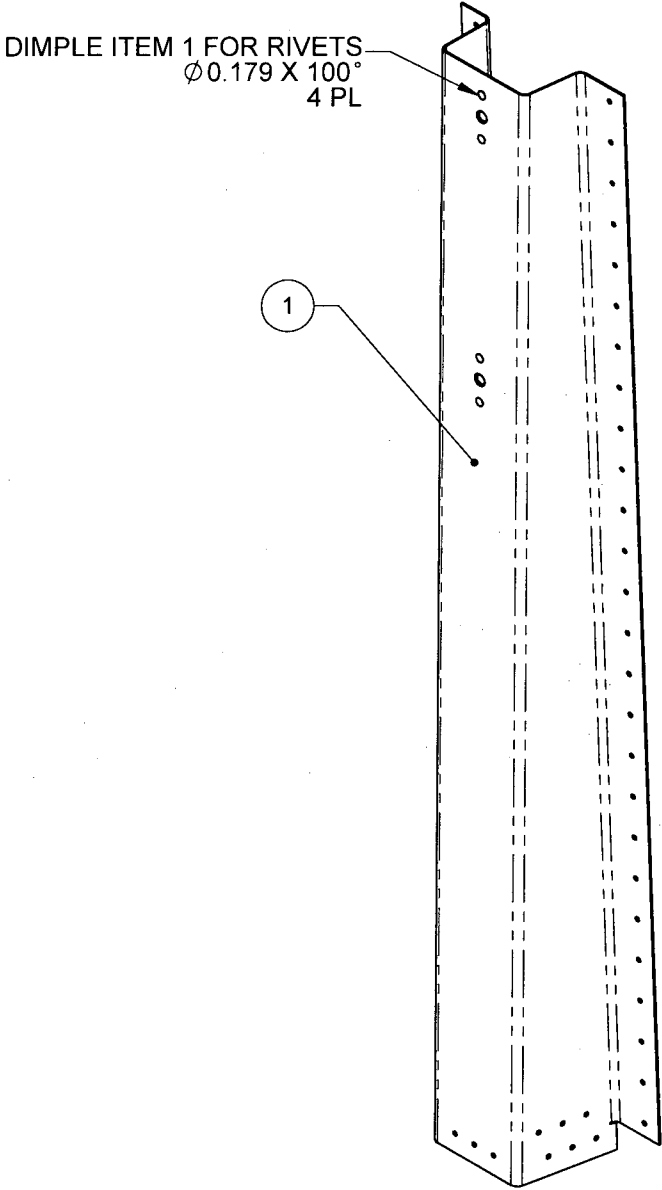
D4496-1 UPPER DOOR CHANNEL

NOTES:

- 1) MATERIAL: MAKE FROM D4496-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.58 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	DS	D4496	SHEET 2 OF 5
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	UPPER DOOR CHANNEL ASSY	NTS
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ITEM	QTY -042	P/N	DESCRIPTION
	X	D4496-042	UPPER DOOR CHANNEL ASSY (RH)
1	1	D4496-2	UPPER DOOR CHANNEL
2	4	MS20426AD3-4	RIVET, CSK
3	2	MS21059L4K	NUTPLATE

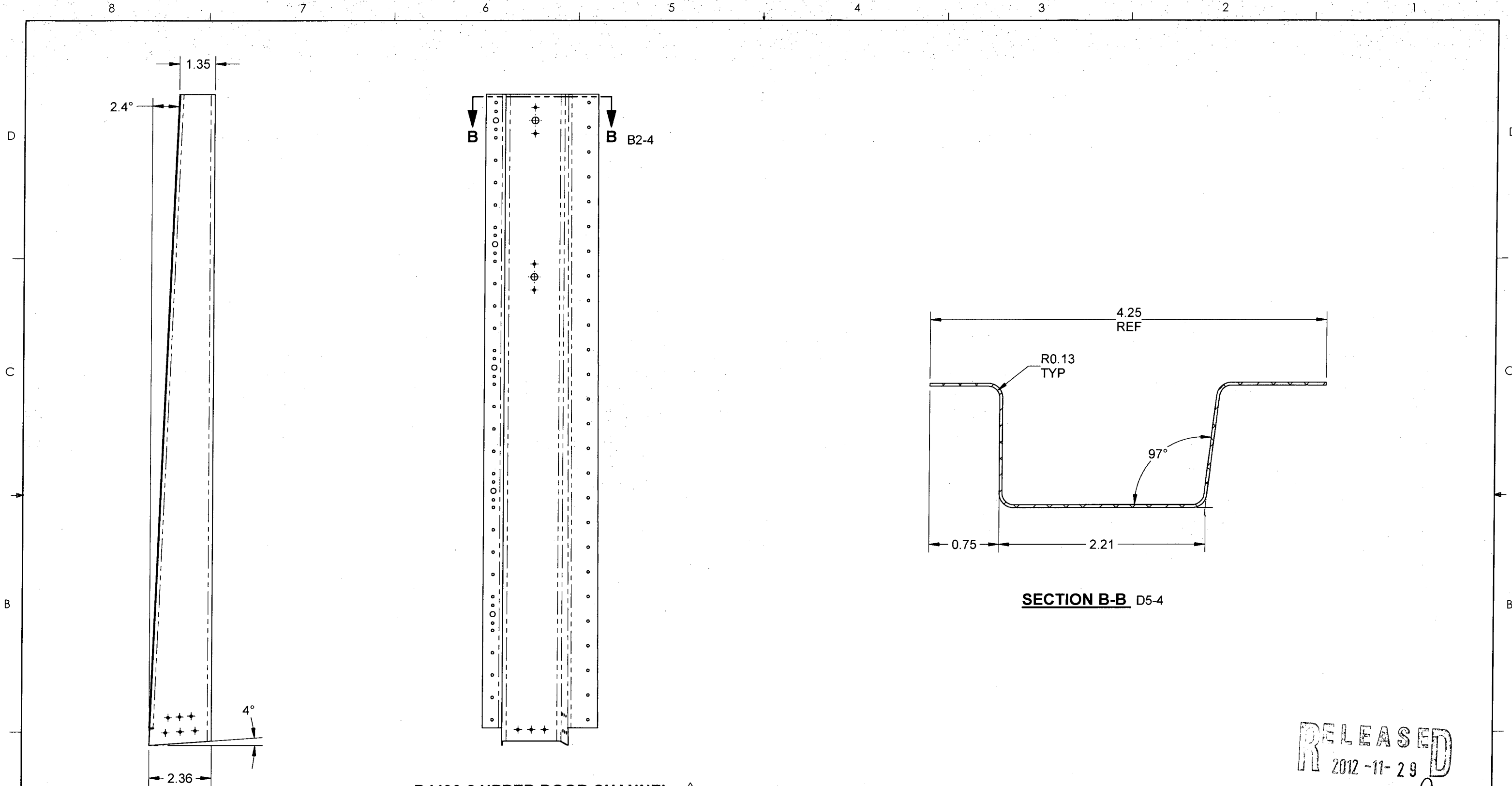


D4496-042 UPPER DOOR CHANNEL ASSY (RH) 

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.61 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	<i>AJS</i>	DRAWING NO. D4496	REV. C
MFG. APPR.	<i>[Signature]</i>	SHEET 3 OF 5	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	UPPER DOOR CHANNEL ASSY NTS	
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RELEASED
2012-11-29
[Signature]



D4496-2 UPPER DOOR CHANNEL C

NOTES:

- 1) MATERIAL: MAKE FROM D4496-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.58 lbs

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2012-11-29
MP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	<i>AJS</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>DS</i>	D4496	SHEET 4 OF 5
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	UPPER DOOR CHANNEL ASSY	NTS
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8 7 6 5 4 3 2 1

D

D

C

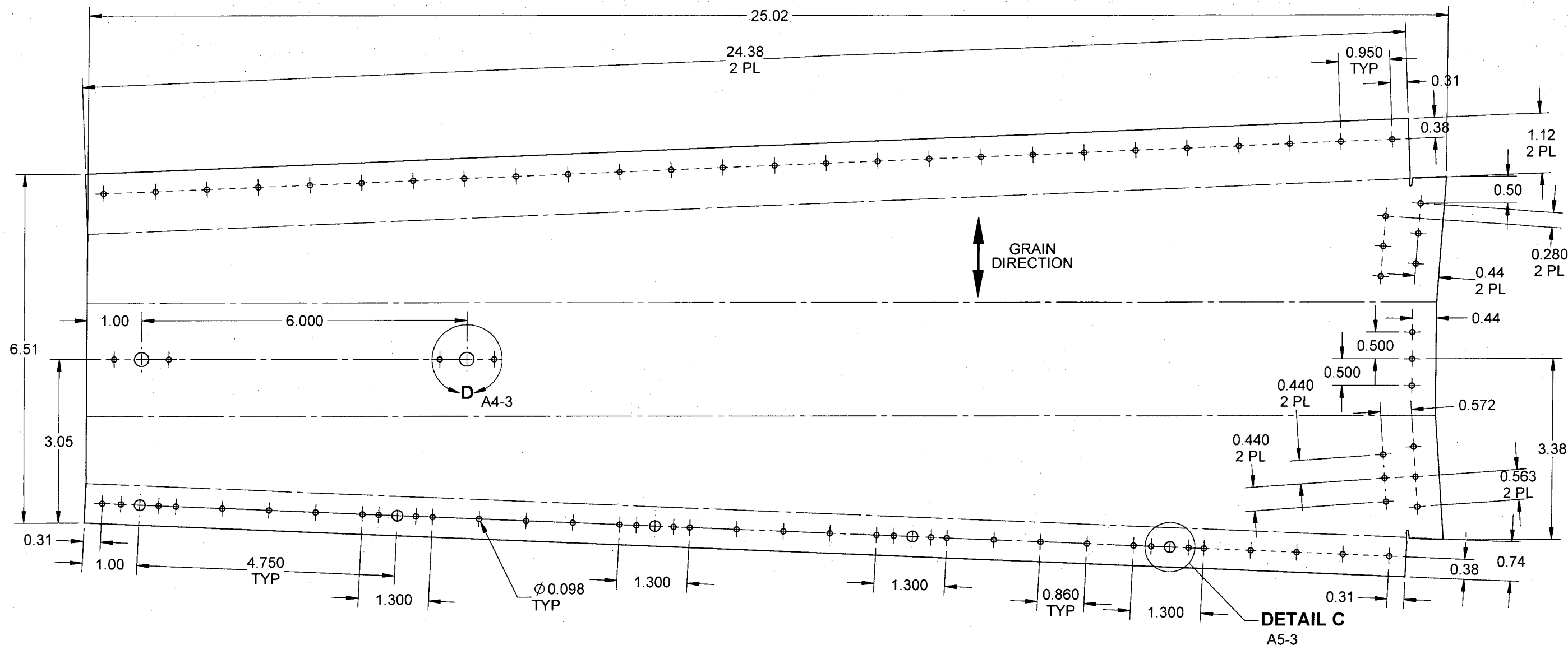
C

B

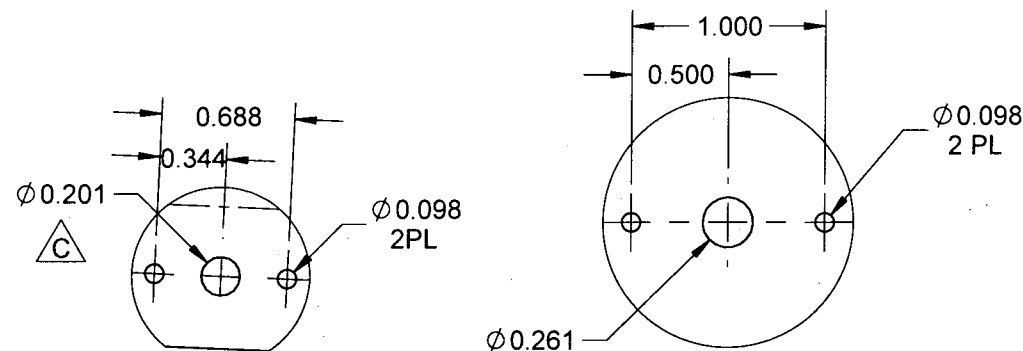
B

A

A



D4496-1F UPPER DOOR CHANNEL
(FLAT PATTERN)



DETAIL C B2-3
NUTPLATE HOLE DETAIL 5PL
SCALE 2X

DETAIL D C6-3
NUTPLATE HOLE DETAIL 2PL
SCALE 2X

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.58 lbs
- 8) ALL DIMENSIONS AND FEATURES NOT SHOWN TO BE DEFINED PER
DRAWING FILE "D4496-1-REVC.DXF"

RELEASED
2012-11-29

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	ND	D4496	SHEET 5 OF 5
APPROVED	ND	TITLE	SCALE
DE APPR.	ND	UPPER DOOR CHANNEL ASSY	NTS
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